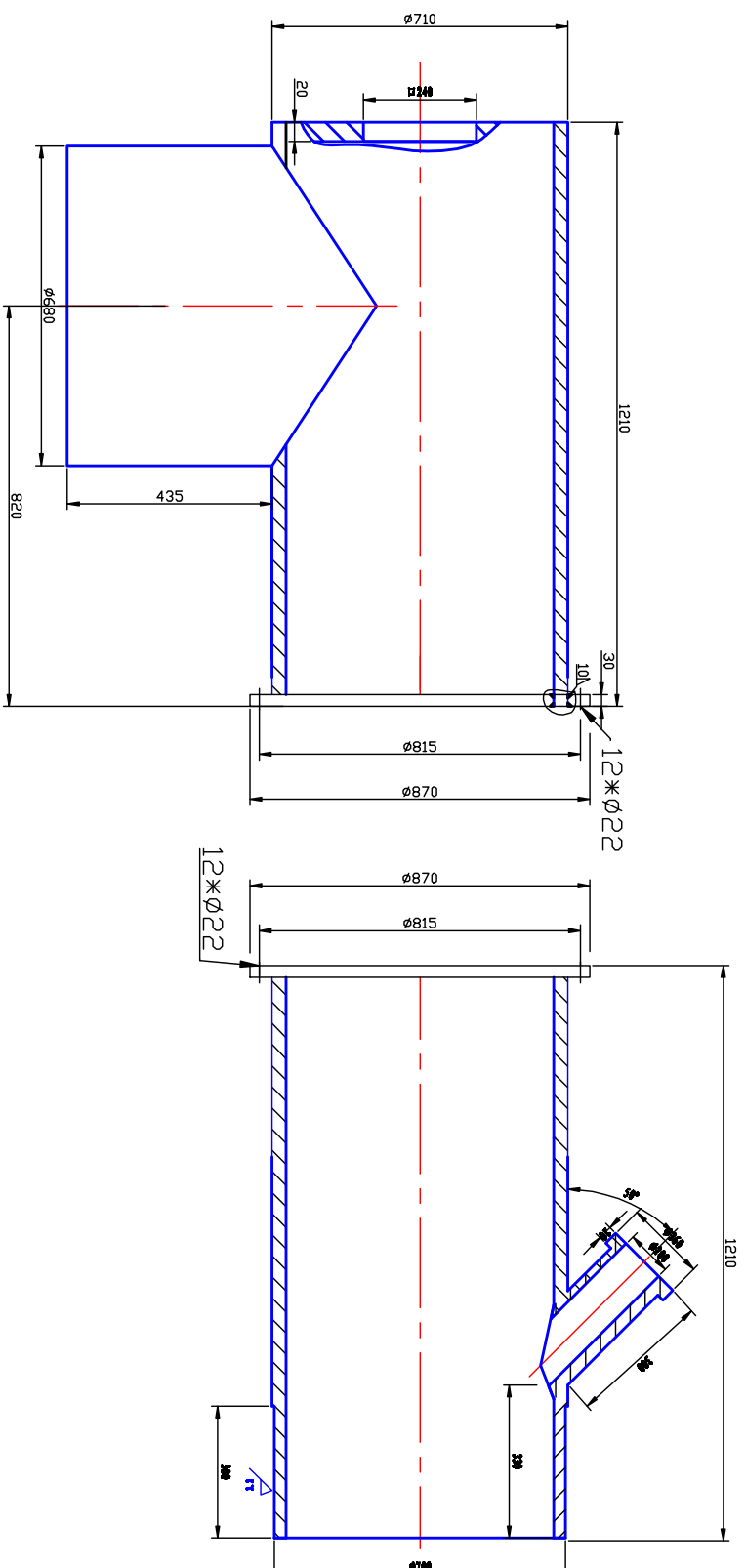




用20mm厚的钢板进行卷制，焊接处要求全部为满焊